


What is claimed is:

1. A process for forming a molded, textured, spunlaced, nonwoven web from a fibrous substrate preform comprising the step of:
placing said fibrous substrate preform in contact with a forming screen, said forming screen comprising an upper mesh member having a height, h_c and an underlying mesh member in intimate contact with said upper mesh member, while concurrently subjecting said substrate to a hydroentanglement process, said fibrous substrate preform having an average fiber length, f_l and provided that f_l is greater than h_c .
2. The process according to Claim 1 wherein said upper mesh member has an effective open diameter, d_c and said underlying mesh member has an effective open diameter, d_f , and wherein d_c^2/d_f^2 is greater than or equal to about 50 and is less than or equal to about 300.
3. The process according to Claim 1 wherein said forming screen is a rotatable cylinder.
4. The process according to Claim 1 wherein said hydroentanglement process comprises contacting said fibrous substrate preform with at least one jet of water, said at least one jet of water is directed on to said fibrous substrate preform approximately perpendicular to said fibrous substrate preform.
5. The process according to Claim 1 wherein said hydroentanglement process further comprises contacting said fibrous substrate preform with at least one jet of water prior to said substrate contacting said forming screen, said at least one jet of water is directed on to said fibrous substrate preform approximately perpendicular to said fibrous substrate preform.
6. The process according to Claim 1 wherein said fibrous substrate preform is selected from the group consisting of carded substrate preform and airlaid substrate preform.
7. The process according to Claim 1 wherein said fibrous substrate preform comprises fibers selected from the group consisting of rayon, polypropylene, cellulose, polyesters, and mixtures thereof.

8. The process according to Claim 1 wherein said fibrous substrate preform has an average fiber length, f_l of from about 10mm to about 60 mm.
9. The process according to Claim 8 wherein said molded, textured, spunlaced, nonwoven is embossed.
10. A molded, textured, spunlaced, nonwoven web made according to the process of Claim 1.
11. A wipe comprising the molded, textured, spunlaced, nonwoven web of Claim 10 and a composition of matter releasably combined therewith.
12. An apparatus for forming a textured spunlaced nonwoven web comprising: 
 - (a) a forming screen, said forming screen comprising an upper mesh member having an effective open diameter, d_c and an underlying mesh member having an effective open diameter, d_r in intimate contact with said upper mesh member, wherein d_c^2/d_r^2 is greater than or equal to about 50 and is less than or equal to about 300; and
 - (b) a hydroentanglement means in association with said forming screen.
13. An apparatus according to Claim 12 wherein said forming screen is in the shape of a cylinder.
14. An apparatus according to Claim 13 wherein said forming screen surrounds a liquid permeable rotatable support cylinder.
15. An apparatus according to Claim 12 wherein said hydroentanglement means comprises at least one jet of water which is approximately perpendicular to said forming screen.
16. An apparatus according to Claim 15 wherein said hydroentanglement means further comprises at least two jets of water.
17. An apparatus according to Claim 12 wherein said upper mesh member and said underlying mesh member comprise the same or different geometric patterns selected

from the group consisting of square, circular, elliptical, rectangular, pentagonal, hexagonal, diamond, rounded diamond, dog bone triangular and combinations thereof.

18. A molded, textured, spunlaced, nonwoven web comprising fibers having an average length of from about 10 mm to about 60 mm, wherein said web having a surface comprising a pattern of valleys and land areas such that said valleys between said land areas are interconnected and each of said valley areas having a surface area of from about 0.1 mm² to about 8 mm²
19. A molded, textured, spunlaced, nonwoven web according to Claim 18 wherein said fibers are selected from the group consisting of rayon, polypropylene, cellulose, polyesters, and mixtures thereof.
20. An article of manufacture comprising a plurality of wipes comprising the molded, textured, spunlaced, nonwoven web of Claim 18 and a composition of matter releasably combined therewith, wherein said plurality of wipes are folded in an interleaved folding pattern selected from the group consisting of C-fold, Z-fold and combinations thereof.